# AB

# Allen-Bradley

Application Note

# 1606-XL240E-3

- World-wide approvals ( CE (R) (OF (R))
   for industry
- Input: 3 AC 400...500V (2-phase and 3-phase operation)
- Output: 24...28V / 240W

## Short description

This compact power supply unit is characterised by the variety of possibilities of application and low system costs. The fact that the **external fuses are no longer necessary** is an advantage as it saves cost and space. The switchable **Fuse Mode**, the fully specified **2-phase operation** and the extremely comprehensive **approvals package** including EN60204 make the 1606-XL240E-3 the unit of choice.

At a competitive price, it also offers **12A power boost**, 20A short circuit current, **output noise suppression**, optional Single Mode or Parallel Mode, small dimensions, more than **500,000h MTBF** as well as easy installation. The unit can be connected to European and American power supply networks **without switching**.

#### Input

No	minal input voltage	2 AC and 3 AC 4763Hz, su	C 400500V uitable for IT power systems
Ra	ted tolerances	(at 24V/10A) 2	-phase and 3-phase operation
•	Continuous operat.	AC 340576V	resp. DC 450820V
•	Short-term (1 min.)	AC 300620V	resp. DC 400890V
•	Pls. ask for 'application r	notes' at operatio	on with DC input voltage.

2-phase operation is specified and permissible. Connection to 3 phases is recommended due to reduced component stress.

If you intend to protect the primary side of the power supply with fuses or circuit breakers, 10 A (x3) slow acting fuses (HBC) or a supplementary protectors 1492-SP3C100 are recommended. In order to meet local requirements, please consult local codes and regulations for proper installation.

Input current	3 x 0.8/0.7A at AC 400/500V
(at 24V/10A)	2 x 1.2/1A at AC 400/500V

Inrush current (supply impedance acc. EN61000-3-3)

	AC 400V	AC 500V	AC 575V	DC 820V
Peak current	15.4A	15.4A	17.0A	17.9A
I <sup>2</sup> t	<0.26A <sup>2</sup> s	$< 0.44 A^2 s$	<0.59A <sup>2</sup> s	<0.72A <sup>2</sup> s

EN 61000-3-2 (harmonic current emissions [PFC]) is fulfilled

Transient handling	Transient resistance acc. to VDE 0160/W2 (750V/ 1.3ms), for <i>all</i> load conditions
Emissions: 3-phase and 2-p	hase operation acc. to EN50081-1 (Class B)
Hold-up time	>24ms (3-phase operat. @ AC 400V, 24V/10A) >20ms (2-phase operat. @ AC 400V, 24V/10A)

- Power Boost up to 288W
- Separate primary fuse not necessary
- Switchable operating mode (single/parallel)
- · Switchable overload behavior options

#### Output

Output voltage	DC 2428V, adjustable by (covered) front
	panel potentiometer, preset: $24.5V \pm 0.5\%$
	Adjusting range guaranteed
Output noise suppression	Conducted EMI values below EN50081-1, even when
	using long, unscreened output cables.
Ambient temperature range	Operation: 0°C+70°C (>60°C with Derating)
T <sub>amb</sub>	Storage: -25°C+85°C
Derating	6W/K (at $T_{amb} = +60^{\circ}C_{} + 70^{\circ}C$ )
Rated continuous loading w • $T_{amb} = 0^{\circ}C60^{\circ}C$	ith convection cooling 24V/10A (240W) resp. 28V/8.6A (240W)
• $T_{amb} = 0^{\circ}C45^{\circ}C$	24V/12A (288W) resp. 28V/10.3A (288W)
Output is protected against s	short-circuit, open circuit and overload.
Voltage regulation	<2% over all, jumper in 'Single Mode' position
Ripple/Noise	<30mV <sub>PP</sub> (20MHz bandwidth)
Overvolt. protection	typ. 36V, max. 39V
Power back immunity	min. 34V
Parallel operation	Yes, up to five
To achieve current sharing:	
• Plug jumper into pos. 'O	utput parallel use'. This alters the output V/I characteristic
to be 'softer' (25V at 1A	, 24V at 10A). The output voltage can still be adjusted.
<ul> <li>Missing jumper = 'Singl</li> </ul>	e Use', i.e. 'hard' characteristic
Front panel indicator:	
· Green LED on, when V	out > 18V
<ul> <li>Red LED flashes after s</li> </ul>	witch-off in the Fuse Mode
Construction / M	ochanics

Construction / Mechanics

Housing dimensions and Weight		
•	WxHxD	89mm x 124mm x 117mm (+ DIN rail)
•	Free space for con-vec-	above/below 50mm recommended
	tion cooling	left/right 20mm recommended
•	Weight	980g
D		

Design advantages:

- All connection blocks are easy to reach as mounted on the front panel.
- PVC insulated cable can be used for all connections, as the connection blocks are mounted on the cooler area on the underside of the unit.

Wire Size Input/Output:

• Stranded 20...10 AWG (0.5...4 mm<sup>2</sup>), Solid 20...10 AWG (0.5...6 mm<sup>2</sup>) Tightening Torque: 7 lbs in (0.8 Nm) recommended

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# Efficiency, Reliability etc.

Efficiency / Power loss:	
3-phase operation	typ. $91.2\% / P_{loss} = 23.6W (400V)$
	typ. $92\% / P_{loss} = 21.4W (500V)$
2-phase operation	typ. 90.9% / $P_{loss} = 24.5W (400V)$
MTBF acc. to Siemensnorm SN 29500	at 24V/10A, AC 400V, $T_{amb} = +40^{\circ}C$
3-phase operation	543.000h
2-phase operation	525.000h
Life cycle (electrolytics)	The unit exclusively uses longlife electrolytics, specified for $+105^{\circ}\mathrm{C}$

## **Start Behavior**

Startup delay	typ. 100ms
Rise time	appr. 520ms, depending on load

## **Overload Behavior**

Two different operating mode options, switchable by plugging the front-panel jumper. If the jumper is missing, the unit is in the Fuse Mode.

The unit is delivered preset in Continuous Mode.

- a) Continuous Mode (continuous current):
- Jumper is in the 'OVL cont. mode' position.
- When overload or short-circuit occurs, the unit continuously supplies current (see. diag. 1), no Hiccup.

Advantage: The unit starts reliably even with heavy, non-linear loads (high capacities, DC-DC converters, motors). The high short-circuit current triggers downstream fuses, and allows for selective configuration of electrical installations.

#### b) Fuse Mode (Switch-off after typ. 5s):

- Jumper is in the 'OVL fuse mode' position.
- · When overload or short-circuit occurs for more than typ. 5s, the unit switches off the output.
- Definition of overload or short-circuit: The set output voltage in each case can no longer be maintained.
  The capacity to deliver current Overload Design) (see diag. 1)
- remains unchanged during the typ. 5s delay time.
- · Red LED flashes at switch-off.

<u>Feature:</u> With some applications, the Fuse Mode can replace the usual fusing on the secondary side. The Fuse Mode has closer tolerances than thermal trips. The release delay time of typ. 5s ensures that motors can be reliably operated.

#### **Re-start:**

- by pushing the reset button on the unit's front panel
- by disconnection from mains and re-start of the unit after > 1 min. or as soon as the red LED stops flashing

# Overtemperature Protection

Continuous Mode	Switch-off and automatic re-start after cooling.
Fuse Mode	Unit remains switched off after overheating until restart (also see ' <b>Re-start</b> ' above).

Specifications valid for 3x400V AC input voltage, +25°C ambient temperature, and 5 min run-in time, unless otherwise stated. They are subject to change without prior notice.

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#### Output characteristic (min.)





Efficiency (typ., @ V<sub>out</sub>=24.5V) diag. 2



Hold-up time (typ., @ V<sub>out</sub>=24.5V) diag. 3

